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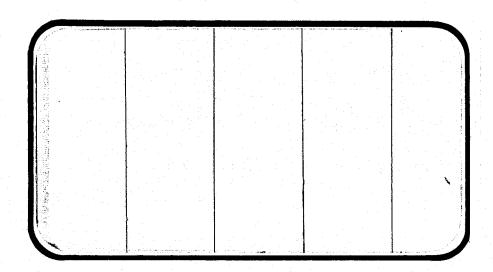


NATIONAL AERONAUTICS AND SPACE ADMINISTRATION

(NASA-CR-147639) RESULTS OF THE LOW SPEED AEROELASTIC BUFFET TEST WITH A 0.046-SCALE MODEL (747-AX1322-D-3/ORBITER 8-0) OF THE 747 CAM/ORBITER IN THE UNIVERSITY OF WASHINGTON WIND TUNNEL (CS 3) (Chrysler G3/16

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SPACE SHUTTLE

AEROTHERMODYNAMIC DATA REPORT



JOHNSON SPACE CENTER HOUSTON, TEXAS

DATA MANagement services

SPACE DIVISION CHRYSLER
CORPORATION

DMS-DR-2338 NASA CR-147,639

RESULTS OF THE LOW SPEED AEROELASTIC BUFFET TEST

WITH A 0.046-SCALE MODEL (747-AX1322D-3/ORBITER 8-0)

OF THE 747 CAM/ORBITER IN THE

UNIVERSITY OF WASHINGTON WIND TUNNEL (CS3)

bу

R. L. Gillins
Rockwell International Space Division

Prepared under NASA Contract Number NAS9-13247

bу

Data Management Services Chrysler Corporation Space Division New Orleans, La. 70189

for

Engineering Analysis Division

Johnson Space Center
National Aeronautics and Space Administration
Houston, Texas

WIND TUNNEL TEST SPECIFICS:

Test Number:

UWAL 1170

NASA Series Number:

CS3

Model Number: Test Dates:

747-AX1322D-3; Orbiter 8-0 September 15 to 19, 1975

Occupancy Hours:

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RESULTS OF THE LOW SPEED AEROELASTIC BUFFET TEST
WITH A 0.046-SCALE MODEL (747-AX1322D-3/ORBITEP 8-0)
OF THE 747 CAM/ORBITER IN THE

UNIVERSITY OF WASHINGTON WIND TUNNEL (CS3)

bу

R. L. Gillins
Rockwell International Space Division

ABSTRACT

Test CS3 (UWAL 1170) was part of a series of wind tunnel studies designed to assess the potential buffet problems resulting from orbiter wake characteristics with its tailcone removed, to provide design loads and acceleration environments, and to develop data on buffet sensitivity to various aerodynamic configurations and flight parameters. Data contained in this report, taken in large part from References 1, 4, and 6, are intended to support subsequent analyses of structural fatigue life, crew efficiency, and equipment vibrations.

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INTRODUCTION

To accomplish the objectives of this test, a 0.046 scale low speed aeroelastic buffet model (AX1322D-3) was tested on both rod and pylon mount systems in the University of Washington Wind Tunnel. Scope of the CS3 test was confined to ALT mission investigations to determine what attenuations relative to tailcone off buffet response levels could be achieved with several aerodynamic devices including full tailcone, partial tailcones, and air scoop flow deflectors. Orbiter body flap settings were varied in combination with these devices. In addition to these configurations, the test covered the ALT configuration with tailcone removed, the post-launch unmated Type 2 configuration and Type 1 clean airplane. Orbiter incidence was varied from 30 to 80 and flight conditions covered the ALT mission envelope. Attitude variations included angle of attack variations from -20 to +60 and sideslip variations from 00 to 50.

The primary source of information for this report is Reference 6.

NOMENCLATURE

SYMBOL DEFINITION acceleration 8 accelerometer designation A accelerometer (sensor) ACCEL. AFUS aft fuselage ALT approach and landing test orbiter A/Pairplane area of scoop plate Asc body flap (orbiter) B.F. B.M.,BM bending moment B.S. body station carrier aircraft modification CAM channel (magnetic tape) CH. CPS cycles per second characteristic dimension for Strouhal number d. DEG. degrees EA elastic axis EAS equivalent airspeed f frequency ORIGINAL PAGE IS FFUS forward fuselage OF POOR QUALITY FREQ. frequency FT. feet

fuselage

FUS

SYMBOL DEFINITION g (or) G gravity unit h altitude height (scoop) HGT. HORIZ. horizontal horizontal tail HTAIL HZ hertz orbiter incidence angle io scoop plate incidence angle isc IM inboard main wing fuel inc incompressible IN-LB inch-pound IN-GMS inch-grams INAC inboard nacelle INBD. inboard KCAS knots calibrated airspeed KTAS knots true airspeed

(L) lateral axis

KEAS

LAT. lateral axis

LH left hand

M Mach number

MPH miles per hour

knots equivalent airspeed

SYMBOL DEFINITION

MTD. mounted (as related to partial tailcone)

NOM. nominal

mv millivolts

OM outboard main wing fuel

ONAC outboard nacelle

ORB. orbiter

OUTBD. outboard

POS. position

P.S.D./PSD power spectral density

P.T.C. partial tailcone

R reserve wing fuel

REF reference

R.H. right hand

RI-SD Rockwell International Space Division

R_{SC} radial distance from nozzle reference to

scoop edge, inches, full scale

RMS root mean square

S Strouhal number where $S = \frac{fd}{V}$

S.B.L./SBL stabilizer butt line

SENS. sensor

S.G. strain gage

ORIGINAL PAGE IS OF POOR QUALITY

SYMBOL DEFINITION STA station STAB stabilizer TAS true airspeed tailcone fairing T.C. University of Washington Aeronautical Laboratory UWAL v airspeed (V) vertical axis vertical tail VTAIL VERT vertical axis W.L. waterline orbiter body station X_O orbiter waterline station Zo angle of attack α angle of attack relative to fuselage reference line $\alpha_{\rm FRL}$ angle of attack relative to wing design plane α_{WDP} β sideslip angle orbiter body flap angle relative to orbiter fuselage δBF reference line scoop azimuth or toe-out angle $\phi_{\rm SC}$ SFRI. stabilizer trim angle relative to fuselage reference line incremented response (Grms or BMrms) σ

SYMBOL DEFINITION

B.L./BL BUTTOCK LINE

ē mean aerodynamic chord

CL centerline

FRL fuselage reference line

IML inner mold line

HL hinge line

MPS main propulsion system

MS model station

OML outer mold line

OMS orbital maneuvering station

V_{CFB} critical fin buffet velocity

 ${\tt V}_{\tt D}$ design dive speed

WBL water buttock line

X,Y,Z lateral, spanwise, and vertical dimensions

Y orbiter lateral distance from centerline

 δ_{SC} radial scoop measurement, inches

 $\delta_{ ext{SP}}$ spoiler deflection angle

σ used to denote incremental data

(defined in text)

NOMENCLATURE (Concluded)

SUBSCRIPTS	DEFINITION
A	airplane scale
BF	body flap
e	equivalent (airspeed)
FRL	fuselage reference line
INC (or) inc	incompressible
M	model scale
0	orbiter
rms	root mean square value
sc	scoop
t .	true (airspeed)
WDP	wing design plane

CONFIGURATIONS INVESTIGATED

The test article, a low speed, subsonic, dynamically-scaled aeroelastic model of the 747 CAM, used components of the existing TE1094 and TE995 commercial airplane 747 model, the required CAM unique components to simulate the carrier airplane, and a compatible 0.046 scale model of the orbiter payload furnished by Rockwell International Space Division. composite model consisted of Boeing carrier airplane model AX1322D-3 and the RI-SD orbiter model 8-0. The airplane/orbiter interface was located at the rigid mounting pads provided in the orbiter model. The mated and unmated configurations were tested on a rod mount system in a clean gearup configuration. No control surfaces were modeled. The airplane model featured flexible body, wing, nacelle struts, vertical tail, horizontal tail, orbiter support struts (including effect of local bulkhead flexibility), and tip fin attach braces. Rigid tip fin surfaces were used. The orbiter payload consisted of a rigid mass simulated model with a roll root spring flexure for the vertical tail that was "locked out" for complete rigid orbiter testing. A removable tailcone was provided simulating the RI-SD designated TC-4 or X3B shape. Provisions were made in the orbiter support system to vary orbiter incidence angle from 3 to 8 degrees up relative to fuselage reference line (FRL). Figure 2d shows a scaled schematic of the mated vehicle installation.

Initial testing was with the model mounted on a rod support to confirm the buffet levels measured in the CSl test, Reference 2, and to establish a baseline buffet level for the Type I unmated configuration.

CONFIGURATIONS INVESTIGATED (Continued)

The remainder of the testing was conducted with the model mounted on a rigid pylon so that the angles of attack and yaw could be controlled.

Provisions were made to simulate the rigid body motions of the horizontal tail, yaw and roll, due to attachment flexibilities.

The airplane model consisted of a conventional spar-section type of construction to obtain required component stiffness distributions. Single beam spars were used to represent the body, wing, vertical tail, and horizontal tail. Fairing sections were provided to obtain aerodynamic contours, and weights were added as required to simulate mass properties. Nacelles were elastically attached to the wing spar with vertical and side bending flexures. Orbiter supports were designed to simulate the stiffness coefficients of influence at the 3 orbiter attach points. The asymmetry and end conditions of the actual truss support system were modeled. A 2-strut brace system was used to simulate a 4-strut tip fin attach system. The .03 inch diameter wire braces were contained within non-load-carrying jackets which prevent buckling and provide aerodynamic shape. The rigid orbiter was designed around a 3.0 inch diameter tubular aluminum spar. Aerodynamic shape was provided by balsa frames, balsa stringers, and a urethane foam-fiberglass skin shell structure. The rigid tail was built around a single spar and featured a torsion flexure at the root attach. The orbiter was designed to be removable from the rod mount without rod disassembly.

CONFIGURATIONS INVESTIGATED (Continued)

The 747 CAM and orbiter model components were designated as follows:

747 CAM

Al Aileron (inboard)

A2 Aileron (outboard)

B_{27.8} Body

F_O Flaps

H_{15.1A} Horizontal tail

H_{15.6A} Horizontal tail (with tip fins)

M₂₅ Inboard nacelle strut

M_{26.8} Outboard nacelle strut

N₅₇ Inboard fan cowl

N₅₈ Outboard fan cowl

Spoiler/speed brakes

T₁₉ Flap track fairings

V_{9.1} Vertical tail

W44.1 Wing

X_{18.4} Wing-body fairing

ORBITER

Body Body

Canopy

F8 Body flap

M₁₆ OMS pod

N₂₄ MPS nozzles

CONFIGURATIONS INVESTIGATED (Concluded)

ORBITER - (Continued)

N₂₈ OMS nozzles

R₅ Rudder

TC_{5.1} Tailcone

V₈ Vertical

W116 Wing

Detailed Dimensional Data are presented in Table III.

INSTRUMENTATION

Instrumentation consisted of 11 accelerometers in the carrier airplane and 3 accelerometers in the orbiter. In addition to these, there were 3 bending strain gages in the spar root areas of the airplane empennage and 1 bending strain gage in the orbiter vertical tail spar root area. Further information on instrumentation can be found in References 1, 4, and 6.

TEST FACILITY DESCRIPTION

The UWAL tunnel is a closed circuit, double-return type with an 8 x 12 foot test section vented to the atmosphere. Two synchronized fans, one in each return duct, are electrically driven and can develop wind velocities up to 250 mph (dynamic pressures up to 160 psf) in the test section.

The balance system located directly below the test is capable of measuring six components simultaneously. The method of model mounting, along with the balance system, allows testing over a wide range of pitch and yaw angles with rapid positioning possible for any combination of angles. The balance is designed to measure all forces and moments with respect to the wind axis at the balance-moment center located on the tunnel axis. The forces and moments are then transmitted to an automatic read-out system where the data are simultaneously punched out on IBM cards, typed on a data sheet, and plotted on automatic plotters. If desired, the balance support strut and fairing can be removed from the test section so that the test section is free and clear of all obstructions.

The automatic read-out equipment is capable of recording 3 sixcomponent data points per minute. The forces and moments are separated
by the balance and transmitted to the automatic read-out system, then
simultaneously punched out on IBM cards and typed out on a data-sheet.
Any four of the six-components may be plotted on automatic plotters.

These data are then submitted to a CDC6400 computer, using a UWAL

TEST FACILITY DESCRIPTION (Concluded)

program designed to include all corrections which are to be made to the data. The output from the computer consists of another set of IRM cards on which the final, corrected coefficients are punched. These cards are then printed out using an IBM listing machine and can be used directly for data comparison or used for plotting purposes.

TEST PROCEDURE

For the rod mounted test condition, the model was trimmed with the horizontal tail. The model generally flies at about a 2° angle of attack relative to the fuselage reference line (FRL). For the pylon mounted test condition, the angles of attack and yaw were set prior to starting the tunnel. The tunnel speed was increased in increments from 40 mph to 110 mph. Speed was held constant at particular levels for sufficient time intervals to obtain constant speed response data for PSD (power spectral density) analysis.

DATA REDUCTION

Buffet response data were acquired through use of accelerometers and bending strain gages. The system utilized all sensors from the CS1 flutter/buffet test plus additional accelerometers in the horizontal stabilizer and tip fin area. Data reduction and documented results are limited to primary sensors. All data were recorded on magnetic tape using data samples ranging from 120 - 500 seconds for spectral analysis. Online data were obtained using true RMS voltmeters. In general, these data show fair agreement with integrated power spectral density results. The Appendix of this report provides a complete tabulation of on-line results. High speed motion picture film also supplied visual records of response motions and tuft action from top, side and rear camera positions.

The effect of tunnel turbulence has been accounted for using an incremental approach similar to the technique described in Reference 5. The technique uses the square root of the difference of the squares to separate out those responses considered to be unrelated to the pure orbiter wake effect. The Type 1 clean airplane is used as the reference response level for 747 airplane responses, and the Type 2 mated ALT with full tailcone and faired body flap was used as the reference response level for orbiter responses. Throughout the report the symbol σ is used to denote incremented data where:

$$\sigma_{\rm S_{rms}} = \sqrt{(\rm S_{rms})^2 - (\rm S_{rms})^2_{\rm REF}}$$

and

(4)

S = Overall rms response level integrated from PSD plots or obtained from true rms meter readings for on-line data.

CONCLUDING REMARKS

The general results were consistent with the conclusions of CS1 buffet surveys (Reference 2) which indicated unacceptable buffet responses for tailcone off configurations with $\delta_{\rm BF}$ = 0° and acceptable response levels with the use of the full tailcone and faired body flap (δ_{BF} = -11.7°). The use of alternate aerodynamic devices yielded results reasonably consistent with the MA24 and CA16 investigations at Texas A&M (Reference 3). These approaches produced response levels lying between the tailcone on-off extremes.

The results indicate considerable configuration sensitivity for vertical fin buffet loads and less sensitivity for horizontal stabilizer buffet loads. Body flap setting was identified as a key parameter with the faired position generally resulting in lower loads over the average of all mission conditions when used without the scoops and partial tailcones. The most favorable body flap position for scoops was $\delta_{RF} = 0^{\circ}$, and was generally most favorable in the range of $\delta_{RF} = 0^{\circ}$ to $\pm 10^{\circ}$ for partial tailcones.

Ride comfort and crew efficiency data were obtained from rod mount test results. The 747 cockpit accelerations are most sensitive to configuration changes with the lateral direction appearing more critical than the vertical direction. The orbiter cockpit accelerations are less severe and less sensitive to configuration effects. These rod mount studies were limited in scope, and data are not available for all of the scoop, tailcone, and body flap combinations.

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- 4. D180-18838-1, "Pretest Information for the CS-3 Aeroelastic Buffet Test of the 747 CAM/Orbiter in the UWAL Wind Tunnel," August 1975.
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 November | 1975.

TABLE I. TEST CONDITIONS

TUNNEL SPEED (MPH TAS)	AIRCRAFT EQUIVALENT AIRSPEED SIMULATED (KNOTS)		ALTITUDE SIMULATE (FEET)	
40	141	n The	16,000	
55	191	• • • • • • • • • • • • • • • • • • •	· .	
70	244			
90	314			
100	348			

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CAM TYPE	MATED	UNMATED	DEG	ON/	VENTS	BODY FLAP Saf	scoops					
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п		Х	[<u> </u>						×	×	X	X
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π	X		6	ON	NO	-11.7			X	X	X	Х
Π	X		8	ON	ИО	-11.7			X	×	X	X
11.	Х		3	ON	YES	-11.7			X	X	X	X
Д	X		6	ON	YES	-11.7			X	х	X	X
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TABLE II. SUMMARY OF CONDITIONS TESTED

b. Pylon Mounted Model

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TABLE III. MODEL DIMENSIONAL DATA

a. Carrier Model (747 CAM)

MODEL COMPONENT:

AILERON, Al

GENERAL DESCRIPTION: High speed (inboard aileron extending from WBL

13.35 to WBL 15.45 (model scale)

MODEL SCALE: .046

DRAWING NUMBER: 65-89585

DIMENSIONS:	FULL SCALE	MODEL SCALE
PER PANEL		
Area (aft of the HL), Ft2	35.9	0.0835
Span (Theo), In.	69.92	2.10
Aspect Ratio		
Rate of Taper		
Taper Ratio		
Sweep Back Angles, Degrees		
	0°	00
Trailing Edge	17.76°	17.760
Chords, Inches		
Root (Theo)	62.60	2.879
Tip (Theo)	99•77	4.588

MODEL COMPONENT:

AILERON, A2

GENERAL DESCRIPTION: Low speed (outboard) aileron extending from WBL

25.44 to 33.45 (model scale)

MODEL SCALE: 0.046

DRAWING NUMBER: 65-89585

DIMENSIONS:	FULL SCALE	MODEL SCALE
PER PANEL		
Area (aft of HL), Ft ²	76.70	0.1753
Planform Span (Theo), In.	268.01	12.279
Aspect Ratio Rate of Taper		<u></u>
Taper Ratio		
Sweep Back Angles, Degrees	32.27	32.27
Trailing Edge	30.21	30.51
0.25 Element Line		
Chords. Inches		
Root (Theo) Tip (Theo)	48 .0 3 34 . 90	2.209 1.605
MAC		
Fus. Sta. of .25 MAC W.L. of .25 MAC		
B.L. of .25 MAC		

MODEL COMPONENT:

BODY, B_{27.8}

GENERAL DESCRIPTION: 747-100 project body modified for pylon and rod

mounting.

MODEL SCALE: 0.046

DRAWING NUMBER: 65C13695

DIMENSIONS:		FULL SCALE	MODEL SCALE
Frontal Area, ft ² Projected Side Area, ft ² Wetted Area, ft ² Fineness Ratio Overall Length, in. Maximum Width, in.		421 4455 14093 9.73 2702 255.50	0.891 9.428 29.881 9.73 124.265 11.752
Location of:			
Wing 1/4 MAC (W44.1)	MS, in. WL, in.	1339.91 190.75	61.622 8.773
Horizontal Stabilizer	1/4 MAC (H ₁₅	. 1A)	
	MS, in. WL, in.	2563.91 311.47	117.914 14.324
Vertical Stabilizer 1/	4 MAC (V _{9.1}) MS, in. WL, in.	2529 . 91 528 . 00	116.350 24.286

Location given is for $d_{FRL} = 0^{\circ}$

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TABLE IIIa. MODEL DIMENSIONAL DATA

MODEL COMPONENT:

FLAPS UP, Fo

GENERAL DESCRIPTION: Clean wing (see W44.1) flaps up

MODEL SCALE: 0.046

DRAWING NUMBER: 65-89585

DIMENSIONS:

N.A.

MODEL COMPONENT: HORIZONTAL TAIL, H_{15.1A}

GENERAL DESCRIPTION: Basic horizontal tail with elevator. The tail incidence is set by remote control. The incidence can be set manually and locked at selected angles.

MODEL SCALE: 0.046

DRAWING NUMBER: 65C13668, 65C15211, SO1319-242, -252

DIMENSIONS:	FULL SCALE	MODEL SCALE
Area (planform), ft ² Span (Theo), In. Aspect Ratio Taper Ratio	1470 873 3.6 0.25	3.110 40.149 3.6 0.25
Sweep-Back Angles, Degrees: Leading Edge Trailing Edge O.25 Chord Line	43.05 14.97 37.50	43.05 14.97 37.50
Chords, in. Root (Theo) Tip (Theo) MAC MS of .25 MAC @ FRL = 00 WL of .25 MAC BL of .25 MAC Wetted Area, ft ² Dihedral Angle, degrees Incidence Angle, degrees MS of Pivot WL of Pivot	388 97 271.6 2563.91 311.45 175.0 2417 7.00 Vary 2594 292.5	17.844 4.461 12.491 117.914 14.324 8.048 3.334 7.00 Vary 119.298 13.455
Elevator (per panel): Root chord (Theo), in. Tip chord (Theo), in. Span (Theo), in. Sweepback of HL degrees Area aft of HL (Theo) ft ²	122.1 27.67 371.03 27.49 192.89	5.615 1.272 17.064 27.49 0.408

MODEL COMPONENT:

HORIZONTAL TAIL, H_{15.6A}

GENERAL DESCRIPTION: Horizontal tail, H_{15.1A} with vertical fins on each

tip at body BL 19.653

MODEL SCALE: 0.046

DRAWING NUMBER: 1319-55, -57, -60

DIAWING MONDER. 1319-77; -71; -00		
DIMENSIONS: (TIP FIN)	FULL SCALE	MODEL SCALE
(See H _{15.1A} for Horizontal Tail details)		
EXPOSED DATA (one side)		
Area, ft ²	200	0.423
Span, in.	251.44	11.563
Aspect Ratio	2.19	2.19
Taper Ratio	1.00	1.00
Dihedral Angle, degrees		
Incidence Angle, degrees		
Sweep Back Angle, degrees	0	0
Chord, in.	114.54	5 .2 67

MODEL COMPONENT:

()

NACELLE STRUT, M₂₅

GENERAL DESCRIPTION: Inboard 747, JT9D nacelle strut

MODEL SCALE: 0.046

DRAWING NUMBER: 65-69716, S01007-587

DIMENSIONS:	FULL SCALE	MODEL SCALE
Wing BL of nacelle centerline, in.	470.0	21.615
Toe-in angle, degrees	2	2
Wetted Area ft ² (each pylon)	181	0 . 3 83

MODEL COMPONENT:

NACELLE STRUT, M_{26.8}

GENERAL DESCRIPTION: Outboard 747, JT9D nacelle strut

MODEL SCALE: 0.046

DRAWING NUMBER: S01007-588

DIMENSIONS:	FULL SCALE	MODEL SCALE
Wing BL of nacelle centerline	e, in. 834.0	38.356
Toe-in angle, degrees		2
Wetted Area, ft ² (each pylon	181	0.383

MODEL COMPONENT:

NACELLE, N₅₇

GENERAL DESCRIPTION: Inboard fan cowl and primary 747 nacelle, flow

through type - JT9D blow-in door inlet contours

MODEL SCALE: 0.046

DRAWING NUMBER: S01007-96, -97, -587, 65-89585

DIMENSIONS:	FULL SCALE	MODEL SCALE
Length:		
Fan Cowl Nacelle Assy.	104.0 219.17	4.783 10.079
Outside Diameter:		
Fan Primary	101.67 68.67	4.676 3. 158
Inside Diameter (TE)		
Fan Primary	91.67 53.33	4.216 2.453
Wing BL of nacelle centerline, in.	470.0	21.615
Wetted Area, ft ² (each assy.) (External surfaces only)	207.5	0.440

MODEL COMPONENT:

NACELLE, N₅₈

GENERAL DESCRIPTION: Outboard fan cowl and primary 747 nacelle, flow

through type JT9D blow-in door inlet contours

MODEL SCALE: 0.046

DRAWING NUMBER: S01007-96, -97, -588, 65-89585

DIMENSIONS:	FULL SCALE	MODEL SCALE
Length:		
Fan Cowl Nacelle Assy.	104.0 219.17	4.783 10.079
Outside Diameter:		
F a n Primary	101.67 68.67	4.676 3.158
Inside Diameter (TE)		
Fan Primary	91.67 53.33	4.216 2.453
Wing BL of nacelle centerline, in.	834.0	38.356
Wetted Area, ft ² (each assy.) (External surfaces only)	207.5	0.440

MODEL COMPONENT:

SPOILERS, S1-12

GENERAL DESCRIPTION: Spoilers S_{1-4} and S_{9-12} are outboard spoilers. Spoilers S_{5-8} are inboard spoilers. Adjacent spoilers S_{1-2} , S_{3-4} , etc. are made in one piece except for inboard spoilers S_{5-8} at $\delta_{SP}=0^{\circ}$ and 20° which are made in individual panels.

MODEL SCALE: 0.046

DRAWING NUMBER: SO1319-34, -144

DIMENSIONS: EXPOSED DATA (Per Panel)		FULL SCALE	MODEL SCALE
Area Ft2	Inb'd Outb'd	34.4 20.8	0.0729
Span (equivalent) in.	Inb'd Outb'd		4.139 6.899
Chords, inches			
Root	Inb'd Outb'd		2.531 1.840
Tip	Inb'd Outb'd		2.531 1.840

TABLE IIIa. MODEL DIMENSIONAL DATA (Continued)

MODEL COMPONENT:

FLAP TRACK FAIRINGS, T19

GENERAL DESCRIPTION: Flap track fairings, 4 on each side.

MODEL SCALE: 0.046

DRAWING NUMBER: SÓ1007-403

DIMENSIONS:	FULL SCALE	MODEL SCALE
WBL of Track no. 1, in. WBL of Track no. 2, in. WBL of Track no. 3, in. WBL of Track no. 4, in.	235.2 353.0 585.0 743.8	10.823 16.234 26.904 34.201
Distance from wing trailing edge to track trailing edge, in.	50	2.300
Length:		
Track no. 1 Track no. 2 Track no. 3 Track no. 4	276.66 255.0 206.66 193.33	12.724 11.727 9.505 8.891
Maximum Width:		
Track no. 1 Track no. 2 Track no. 3 Track no. 4	30.0 30.0 28.33 28.33	1.380 1.380 1.303 1.303
Depth Below Wing:		
Track no. 2 Track no. 2 Track no. 3 Track no. 4	37.33 36.66 28.33 28.33	1.717 1.686 1.303 1.303
Total Wetted Area, ft ²	932	1.972

TABLE IIIa. MODEL DIMENSIONAL DATA (Continued)

MODEL COMPONENT:

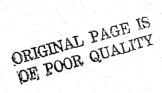
VERTICAL TAIL, V_{9.1}

GENERAL DESCRIPTION: Vertical tail with a two section rudder. The rudder angle is set with fixed brackets.

MODEL SCALE: 0.046

DRAWING NUMBER: S01007-26 -27. -29, and 69-65919

DIMENSIONS:	FULL SCALE	MODEL SCALE
Area (Theo), ft ² Span (Theo), in. Aspect Ratio Taper Ratio	830 387 1.25 0.340	1.756 17.775 1.25 0.340
Sweepback Angles, degrees Leading Edge Trailing Edge 0.25 Chord line	50.12 22.2 45	50.12 22.2 45
Chords, in. Root (Theo) Tip (Theo) MAC	461.67 157.0 334.16	21.232 7.220 15.368
MS of 0.25 MAC, in. WL of 0.25 MAC, in. Wetted area, ft ²	2529.9 528.0 1701	116.350 24.286 3.599
Rudder Dimensions: Lower Section: Area aft of HL, ft ² Span, in. Upper Section: Area aft of HL, ft ² Span, in.	92.3 110.75 137.6 234.75	0.195 5.09 ⁴ 0.291 10.795
Percent Chord of Rudder HL	70	70



MODEL COMPONENT:

WING, W44.1

GENERAL DESCRIPTION: 747-100 project wing twisted to simulate a lg loading at a gross weight of 600,000 lbs. and a Mach number of 0.84 at 35,000 ft. altitude (V = 270 KEAS). The wing has cutouts for leading edge slots and flaps, trailing edge flaps, spoilers and/or speed brakes, wing mounted nacelles, wing mounted landing gear, and inboard and outboard ailerons.

MODEL SCALE: 0.046

DRAWING NUMBER: 65-89585

DIMENSIONS;	FULL SCALE	MODEL SCALE
TOTAL DATA		
Area (Theo) - ft ² Planform Span (Theo) - in. Aspect Ratio Rate of Taper	5500 2348 6.96	11.637 107.986 6.96
Taper Ratio Sweep Back Angles, degrees Leading Edge, Inb'd/Outb'd Trailing Edge, Inb'd/Outb'd O.25 Element Line	0.356 42.3/39.7 17.8/30.2	0.356 42.3/39.7 17.8/30.2
Chords, in. Root (Theo) Tip (Theo) MAC Fus. Sta. of .25 MAC WL of .25 MAC BL of .25 MAC	652.0 160.0 327.78 1339.90 190.77 494.03	29.987 7.358 15.074 61.622 8.773 22.721
Dihedral Angle, degrees Incidence Angle, degrees Wetted Area ft ²	7.00 2.00 9200	7.00 2.00 19.466

MODEL COMPONENT:

WING-BODY FAIRING, X_{18.4}

GENERAL DESCRIPTION: Basic 747 wing-body fairing that includes the housing for the body landing gear. The fairing is an integral part of the body skins.

MODEL SCALE: 0.046

DRAWING NUMBER: 65C13695

DIMENSIONS: N.A.

TABLE III. MODEL DIMENSIONAL DATA

b. Orbiter

MODEL COMPONENT:

BODY - B26

GENERAL DESCRIPTION: Configuration 140A/B orbiter fuselage.

NOTE: B_{26} is identical to B_{24} except underside of fuselage has been refaired to accept W_{116} .

MODEL SCALE: 0.046

DRAWING NUMBER: VL70-000143B, -000200, -000205, -006089, -000145,

VL70-000140A, -000140B

DIMENSIONS:	FULL SCALE	MODEL SCALE
Length (OML: Fwd. Sta. $X_0 = 235$), in.	1293.3	59.479
Length (IML: Fwd. Sta. $X_0 = 238$), in.	1290.3	59.340
Max Width (At $X_0 = 1528.3$), in.	264.0	12.141
Max Depth (At $X_0 = 1464$), in.	250.0	11.498
Fineness Ratio	0.264	0.264
Area - Ft ²		
Max. Cross-Sectional	340.88	0.722

TABLE IIIb. MODEL DIMENSIONAL DATA (Continued)

MODEL COMPONENT:

CANOPY - C9

GENERAL DESCRIPTION: Configuration 3A. Canopy used with fuselage B_{26} .

MODEL SCALE: 0.046 MODEL DRAWING: SS-A00147, Release 12

DRAWING NUMBER: VL70-000143A

DIMENSIONS:	FULL SCALE	MODEL SCALE
Length $(X_0 = 434.643 \text{ to } 578)$, in.	143.357	6.593
Max Width (At $X_0 = 513.127$), in.	152.412	7.009
Max Depth (At $X_0 = 485.0$), in.	25.00	1.150



MODEL COMPONENT:

BODY FLAP - F8

GENERAL DESCRIPTION: Configuration 140A/B orbiter body flap

NOTE: Hingeline located at $X_0 = 1528.3$, $Z_0 = 284.3$

MODEL SCALE: 0.046

MODEL DRAWING: SS-A00147, Release 12

DRAWING NUMBER: VL70-000140A, -000145

DIMENSIONS:	FULL SCALE	MODEL SCALE
Length $(X_0 = 1520 - 1613), in.$	93.00	4.277
Max Width, in.	262.00	12.049
Max Depth $(X_0 = 1520)$, in.	23.00	0.106
Fineness Ratio 2 Area - Ft		
Max Cross-Sectional		
Planform	150.525	0.319
Wetted		
Base	41.847	0.089

MODEL COMPONENT:

OMS POD - M16

GENERAL DESCRIPTION: Configuration 1400

Orbiter OMS pod - Short pod

MODEL SCALE: 0.046

DRAWING NUMBER: VL70-008401, -008410

DIME	ensions:		FULL SCALE	MODEL SCALE
	Length (OMS Fwd. Sta. X _o = 1310.	5), i n.	258.50	11.888
	Max Width (At $X_0 = 1511$), in.		136.8	6.291
	Max Depth (At $X_O = 1511$), in.		74.70	3.435
	Fineness Ratio		2.484	3.808
	Area - Ft ²			
	Max. Cross-Sectional		58.864	0.125

MODEL COMPONENT:

MPS NOZZLES - No4

GENERAL DESCRIPTION: Configuration 140A/B orbiter MPS nozzles

MODEL SCALE: 0.046

MODEL DRAWING: SS-A00147, Release 12

DRAWING NUMBER: VL70-005030A, -00140A

DIMENSIONS:	FULL SCALE	MODEL SCALE
MACH NO.		
Length - In. Gimbal Point to Exit Plane	157.00	7.000
Throat to Exit Plane	157.00	7.220 4.562
Throat to Exit Plane	99.2	4.702
Diameter - In.		
Exit	91.00	4.185
Throat	7.	
Inlet		
Area - ft ²	1	
Exit	45.166	0.0957
Throat		
Gimbal Point (Station) - In.		
Upper Nozzle		
$\mathbf{x} = \mathbf{x} \cdot \mathbf{x}$	1445.00	66.456
	0.0	0.0
	443.00	20.374
		=3.31
Lower Nozzles		
	1468.170	67.521
	±53.00	±2.437
Z	342.640	15.758
Null Position - Deg.		
Upper Nozzle		
Pitch	16	16
in a main in <mark>Yaw</mark> in the last and a last and a last a last and a last a	0	0
Lower Nozzle		
Pitch in the last of the last	10	10
Taw	3.5	3.5

MODEL COMPONENT:

oms nozzles - N₂₈

GENERAL DESCRIPTION: Configuration 140A/B orbiter OMS Nozzles

MODEL SCALE: 0.046

Yaw

DRAWING NUMBER: VL70-000140A (Location), SS-A00106, Release 5 (Contour)

DIMENSIONS:	FULL SCALE	MODEL SCALE
MACH NO.		
Length - In.		
Gimbal Point to Exit Plane		
Throat to Exit Plane		
Diameter - In.		
Exit		
Throat		
Inlet		
Area - Ft ²		
Exit		
Throat		
Gimbal Point (Station) - In.		
Left Nozzle		
$\mathbf{x}_{\mathbf{o}}$	1518.00	69.813
\mathbf{Y}_{0}^{0}	- 88.0	- 4.647
Z_{\diamond}	492.0	22.627
Right Nozzle		22.021
X	1518.0	69.813
$\mathbf{x_o}$	88.0	4.047
$\mathbf{z}_{\mathbf{o}}^{\mathbf{o}}$, which is a similar constant.	492.0	22.627
Null Position - Deg.	47E.0	CC. OC 1
Left Nozzle		
Pitch	±8	±8
Yaw	13°17'Outb'd,2°30' I	
and the state of t	TO TI OUTD 4,2,20, I	no a bame
Right Nozzle		
Pitch	±8	± 8
L T GCII		<u> </u>

13°17' Outb'd, 2°17' Inb'd

MODEL COMPONENT:

RUDDER - R5

GENERAL DESCRIPTION: Configuration 140C orbiter rudder (identical to

configuration 140A/B rudder)

MODEL SCALE: 0.046

DRAWING NUMBER: VL70-000146B, -000095

DIMENSIONS:	FULL SCALE	MODEL SCALE
Area - Ft ²	100.15	0.212
Span (equivalent), In.	201.00	9.244
Inb'd equivalent chord, In.	91.585	4.213
Outb'd equivalent chord, In.	50.833	2.338
Ratio movable surface chord/ total surface chord		
At Inb'd equiv. chord	0.400	.613
At Outb'd equiv. chord	0.400	.613
Sweep Back Angles, degrees		
Leading Edge		
Trailing Edge	26.25	26.25
Hingeline	34.83	25.599
Area Moment (Product of area and c),Ft3	610.92	•0595
Mean Aerodynamic Chord, In.	73.2	3.366

MODEL COMPONENT:

ORBITER TAILCONE - TC5.1

GENERAL DESCRIPTION: Fairing mounted on orbiter fuselage base for ferry

missions.

MODEL SCALE: 0.046

DRAWING NUMBER: Boeing Drawing Number: 1319-71

DIMENSIONS:	ULL SCALE	MODEL SCALE
Length	445.83	20.504
Max Width	303.33	13.950
Max Height	265.00	12.187
Fineness Ratio		
Area - Ft ²		
Projected frontal area	324.105	.686

MODEL COMPONENT:

VERTICAL - V8

GENERAL DESCRIPTION: Configuration 140A/B orbiter vertical tail.

MODEL SCALE: 0.046

MODEL DRAWING: SS-A00148, Release 6

DRAWING NUMBER: VL70-000146A

DIMENSIONS:	FULL SCALE	MODEL SCALE
TOTAL DATA		
Area (Theo) - Ft ²		
Planform	413.253	.875
Span (Theo) - In.	315.720	14.520
Aspect Ratio	1.675	2.568
Rate of Taper	0.507	0.507
Taper Ratio	0.404	0.404
Sweep Back Angles, Degrees		
Leading Edge	45.000	45.000
Trailing Edge	26.25	26.25
0.25 Element Line	41.13	41.13
Chords:		
Root (Theo) WP	268.50	12.348
Tip (Theo) WP	108.47	4.988
MAC	199.81	9.189
Fus. Sta. of .25 MAC	1463.35	67.300
W.P. of .25 MAC	635.52	29.228
B.L. of .25 MAC	0.00	0.00
Airfoil Section		
Leading Wedge Angle - Deg.	10.00	10.00
Trailing Wedge Angle - Deg.	14.92	14.92
Leading Edge Radius	2.00	0.092
Void Area	13.17	.280
Blanketed Area	0.00	0.00

MODEL COMPONENT: WING - W₁₁₆

GENERAL DESCRIPTION: Configuration 4 NOTE: Identical to W₁₁₄ except airfoil thickness. Dihedral angle is along trailing edge of wing.

Geometric twist = 0. MODEL SCALE: 0.046

DRAWING NUMBER: VL70-000140A, -000200

DRAWING NUMBER: VL/U-UUUL4UA, -UUU2UU		
DIMENSIONS:	FULL SCALE	MODEL SCALE
TOTAL DATA		
Area (Theo.) Ft ²		_
Planform	2690.00	5.692
Span (Theo.) In.	936.68	43.077
Aspect Ratio	2.265	2.265
Rate of Taper	1.177	1.177
Taper Ratio	0.200	0.200
Dihedral Angle, degrees	3.500	3.500
Incidence Angle, degrees	0.500	0.500
Aerodynamic Twist, degrees		
Sweep Back Angles, degrees		
Leading Edge	45.00	45.00
Trailing Edge	- 10.056	- 10.056
0.25 Element Line	35.209	35.209
Chords: In.		
Root (Theo.) B.P.O.O.	689 .2 4	31.698
Tip, (Theo.) B.P.	137.85	6.340
MAC	474.81	21.836
Fus. Sta. of .25 MAC	1136.83	52.283
W.P. of .25 MAC	290.58	13.363
B.L. of .25 MAC	182.13	8.376
EXPOSED DATA		
Area (Theo.) Ft ²	1751.50	3.705
Span, (Theo.) In. BP108	720.68	33.143
Aspect Ratio	2.059	2.059
Taper Ratio	0.245	0.245
Chords		
Root BP108	562.09	25.851
Tip 1.00 b/2	137.85	6.340
MAC	392.83	18.066
Fus. Sta. of .25 MAC	1185.98	54.543
W.P. of .25 MAC	294.30	13.535
B.L. of .25 MAC	251.77	11.579
Airfoil Section (Rockwell Mod NASA)XXX		
Root $b/2 =$	0.113	.173
Tip $b/2 =$	0.120	.184
Data for (1) of (2) Sides		
Leading Edge Cuff		
Planform Area, Ft ²	113.18	.282
Leading Edge Intersects Fus M.L. @ Sta		22.995
Leading Edge Intersects Wing @ Sta.	1024.00	47.094

TABLE IV. MODEL SCALE TO AIRPLANE SCALE CONVERSION FACTORS

	SCALING MITIO	MODEL SCALE FACTOR	FULL SCALECONVERSION FACTOR
ANSFEED	VM VA	.1956	V _A = 5.1125 V _M
FREQUENCY	fM fA to work	4,252	f _A = .23518 f _M
ACCELERA- TION	^a M	,652	α _A = 1.20 α _M
SENDING MOMENT	B.M. _A	.4025 × 10 ⁻⁵	BM _A = 366 BM _M (IN-LB) (IN-GMS)
ACCEL. P.S.D.	62/CPS)M	.1428	(PSD) _A = 6.1425 (PSD) _M
8.M. P.S.D.	(BM ² /CPS) _M	.0854 × 10 ⁻¹⁰	(PSD) _A = .5695 × 10 ⁶ (PSD) _M (IN-LB) ² /CPS (IN-GMS) ⁷ /CPS

ORIGINAL PAGE IS OF POOR QUALITY

REFERENCE DIMENSIONS (FS)

ORBITER	747 CARRIER
2690	5500
474.81	327.78
936.68	2348.04
	2690 474.81

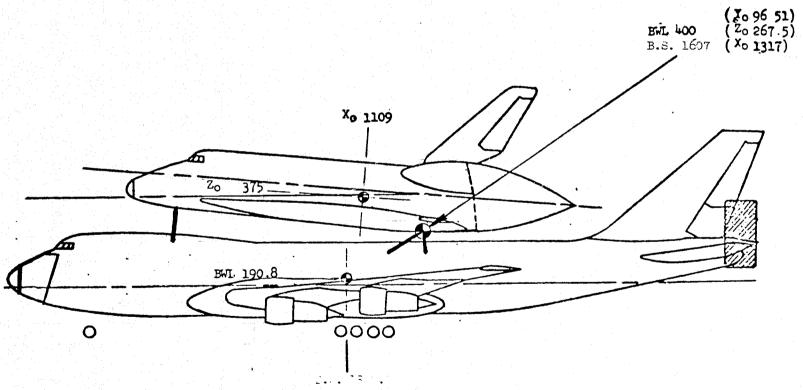
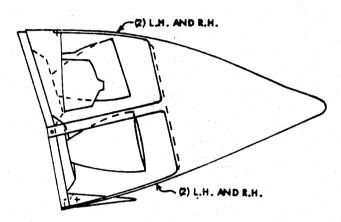
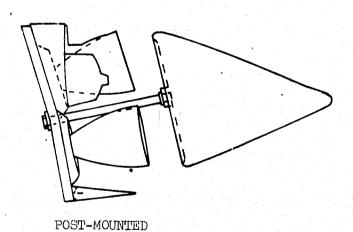


Figure 1. Orbiter/747 flight test configuration reference dimensions.

a. Orbiter/Carrier Model Nomenclature
 Figure 2. Model sketches.



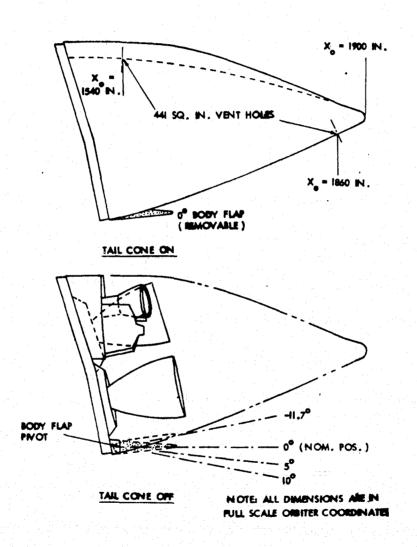
STRAP-MOUNTED (4 STRAPS)



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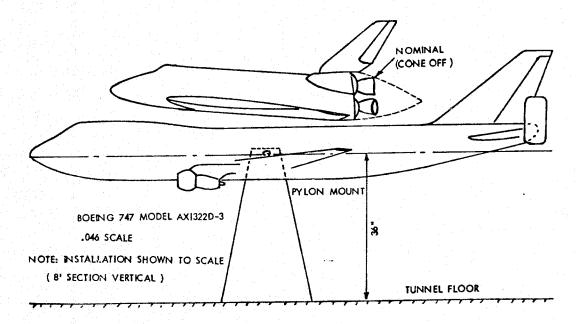
₫**.**

b. Attachment Schemes for the Partial Tailcone Figure 2. Continued.

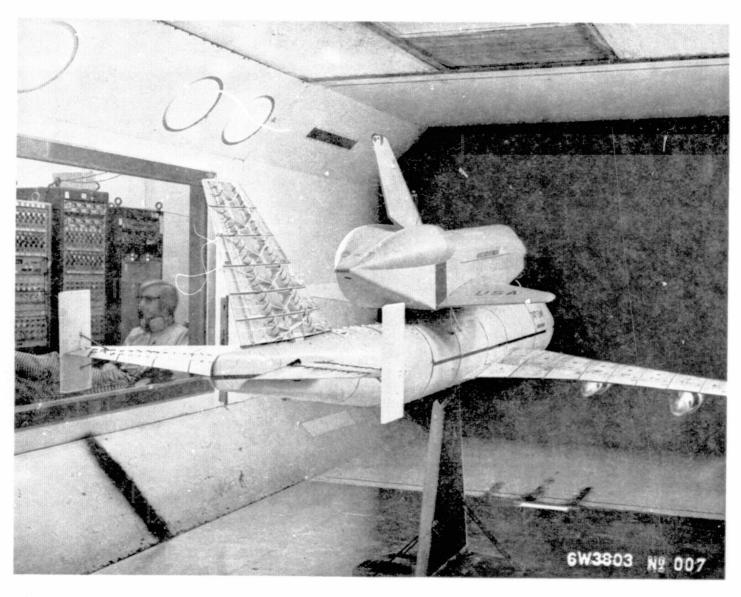


c. Body Flap Positions for Tailcone On and Tailcone Off Figure 2. Continued.

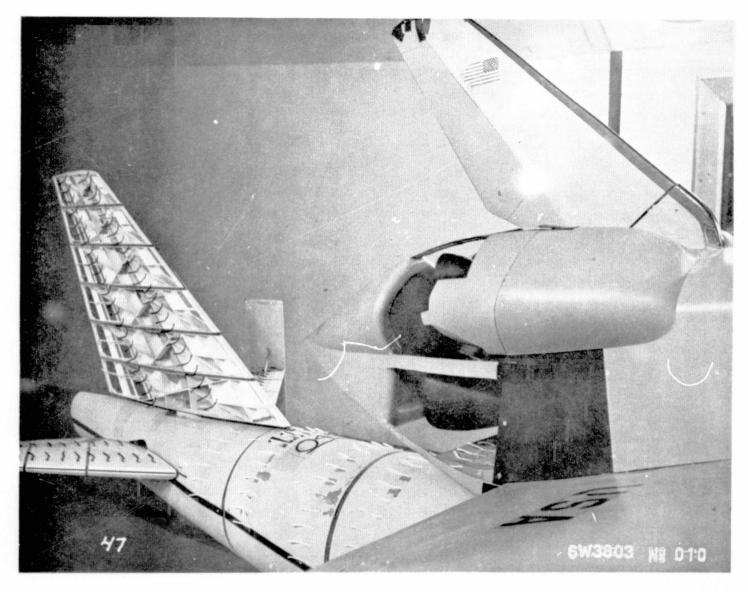
d. Air Scoop Geometry Figure 2. Continued.



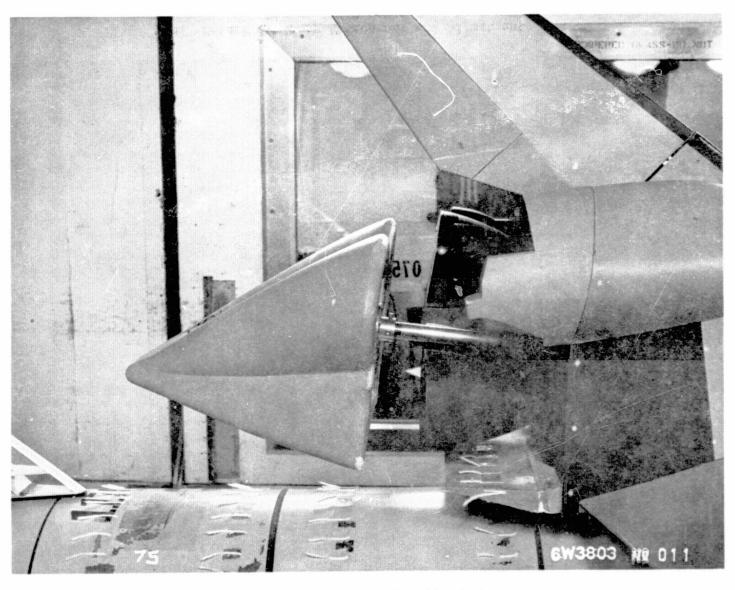
e. Model Installation Schematic Figure 2. Concluded.



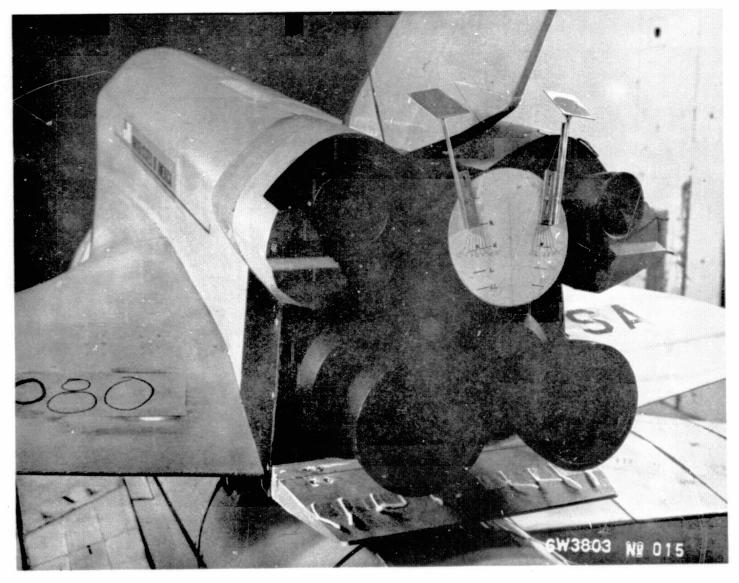
a. 747 CAM/Ferry Orbiter, Pylon Mounted Figure 3. Model photographs.



b. Partial Tailcone, Strap Mounted Figure 3. Continued.



c. Partial Tailcone, Post Mounted Figure 3. Continued.



d. Detail of Scoop Attachment and Adjustment Figure 3. Concluded.

DATA FIGURES

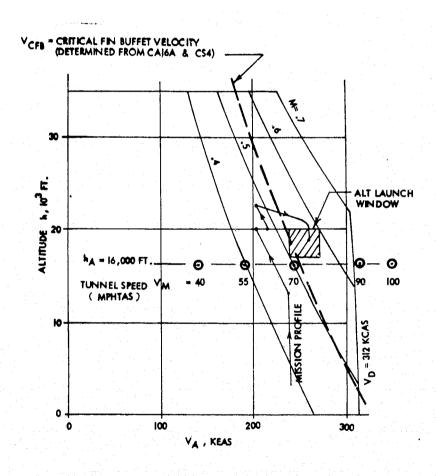


Figure 4. Flight conditions vs. test points, CS3 aeroelastic buffet test.

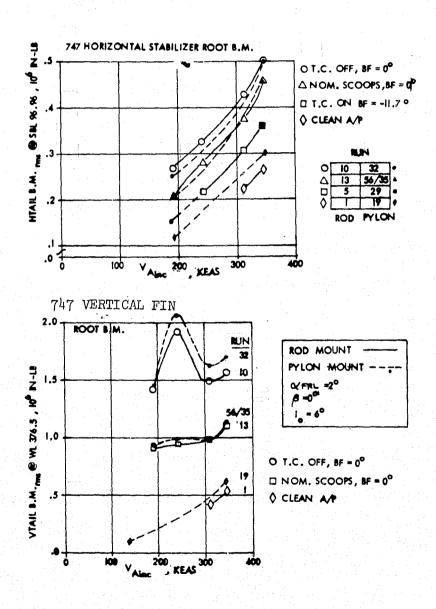


Figure 5. Rod mount vs. pylon mount buffet loads comparisons.

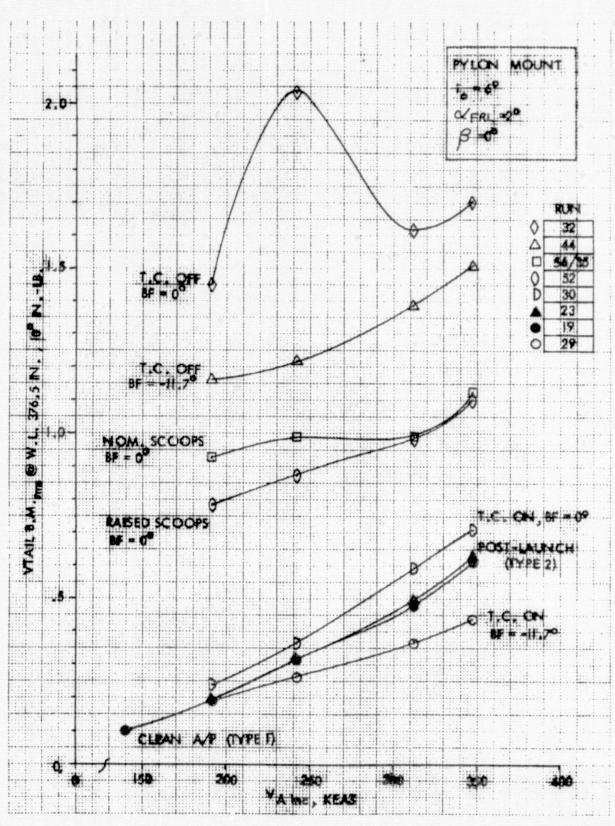


Figure 6. 747 vertical tail buffet loads.

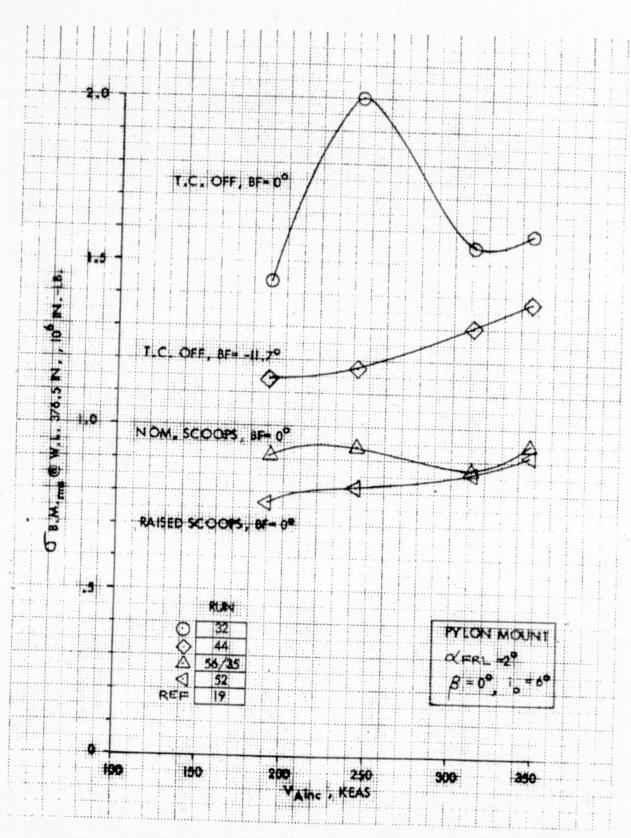


Figure 7. Incremental buffet loads for the 747 vertical tail.

	O TAILCONE	OFF	9, 10,11]	
	A NOM SCO	OPS	12,12,14		
	OBF " 0"	F ON		1	
	GAF = -	7,76	3, 5, 7	1	
	R	OD MOUN	a.		
				-i_ = 3°	
				-1 = 6°	
				_	
	2.07			₀ = 8°	
	•••			\wedge	
		•	(8° 00)	•	
		TAILCO	NE 30	J.!!	ß
	1.5		3° 8		
RMS FIN BENDING MO	MENT		(304	. 📤 — · 🖟	4
106 IN-LBS@ W.L.	376.5 1.0	NO SCO		_	
		sco	OPS 8°4	,- 	
•			(, ,		,
	0.5			/)
		TAHC	ONE \(\begin{pmatrix} 30\\ 80\\ 60\\ \end{pmatrix}	المستنيق	9 -40
		TAILC	N Too	•	
	L				
	0 +	10	0 200	300) 4
			12.7	(KEAS)	

Figure 8. Orbiter incidence effect on 747 vertical fin buffet loads - rod mount.



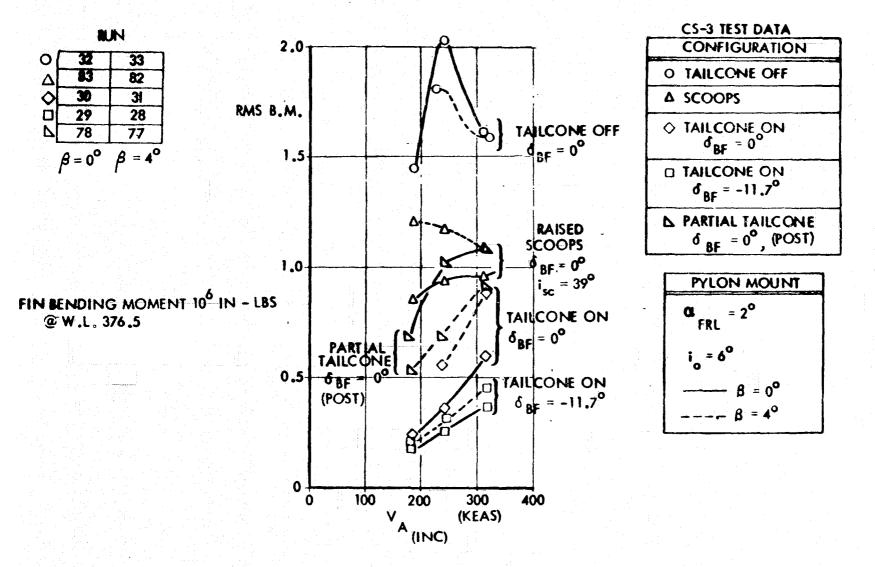


Figure 9. Sideslip effect on 747 vertical fin buffet loads - pylon mount.

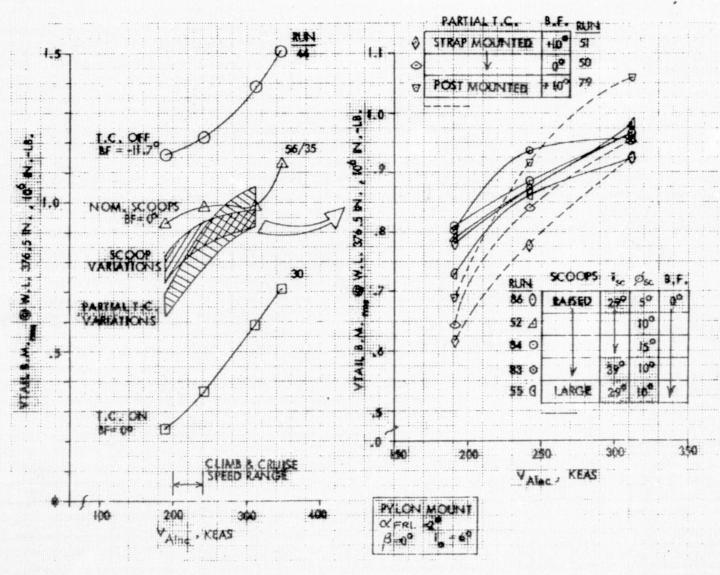


Figure 10. 747 vertical tail buffet loads for selected scoop and partial tailcone variations.

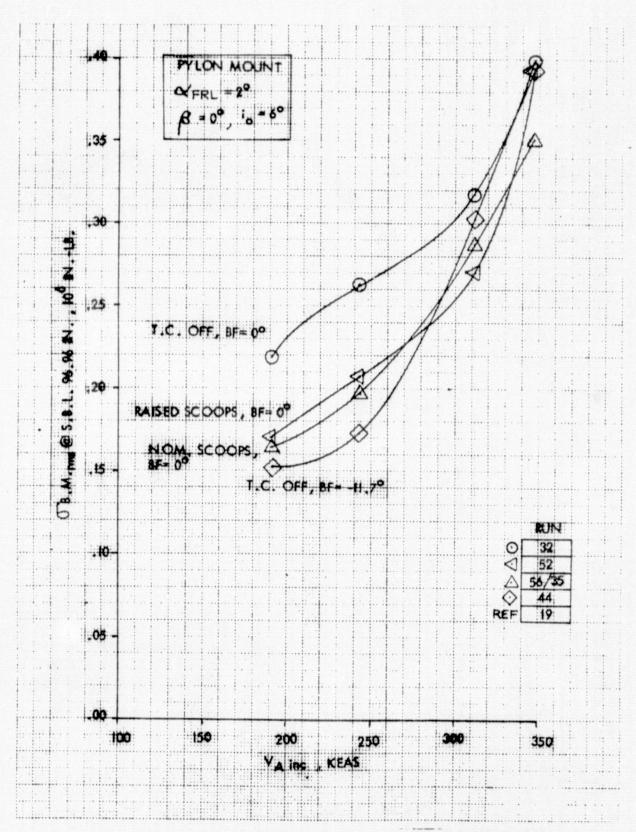


Figure 11. Incremental buffet loads for the 747 horizontal tail.

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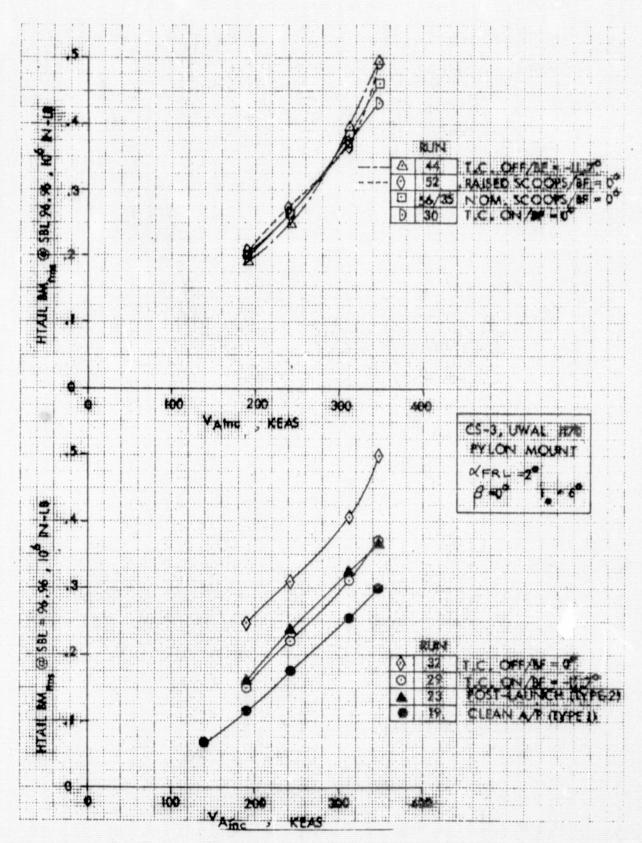


Figure 12. 747 horizontal stabilizer buffet loads.

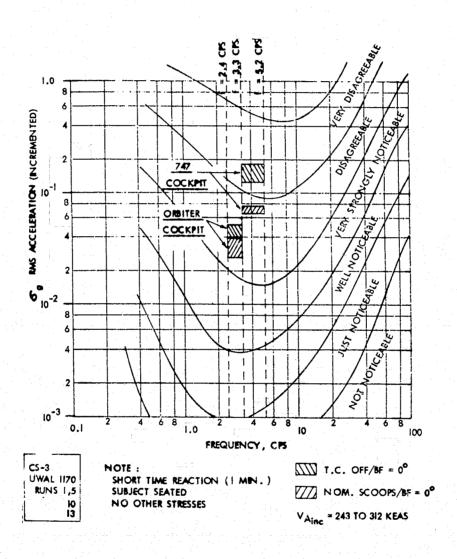


Figure 13. Ride comfort effects due to lateral response from tailcone off buffet (incremented).

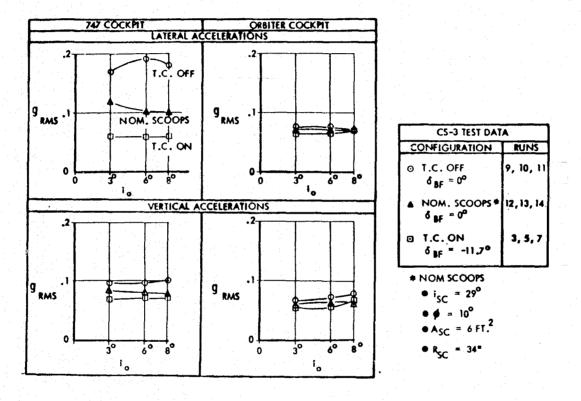


Figure 14. Orbiter incidence effect on cockpit accelerations for $V_{INC} = 243$ KEAS.

.20-.15 T.C. OFF LATERAL 60 4 RMS 747 COCKPIT .10 3 ° A NOM. SCOOPS .05 ORBITER COCKPIT io = 60 .00 100 300 200 400 V_AINC (KEAS)

CS-3 TEST DATA

CONFIGURATION	RUNS
⊕ Q TAILCONE OFF	9, 10, 11
A NOM, SCOOPS	12, 13, 14

SPECTRUM PEAK FREQ. BAND

● ▲ ~ 747: 3.3 TO 5.4 cps

10 14 - ORBITER: 2.4 TO 3.5 cps

NOTE: NCREMENTED ACCELERATION BASED ON:

- FOR 747 COCKPIT:

 (g RMS) PEF = CLEAN 747,

 TYPE 1 (RUN 1)
- FOR ORBITER COCKPIT:

 (9 RMS) REF = TAILCONE ON,

 6 = -11.7° (RUN 5)

Figure 15. Incremented lateral accelerations at crew cockpits.

~5	- 2	TEST	P 4	TA	

CONFIGURATION	RUN
© TAILCONE OFF	10
A NOM. SCOOPS	13
© TAILCONE ON	5
+ CLEAN 747	1

ROD MOUNT

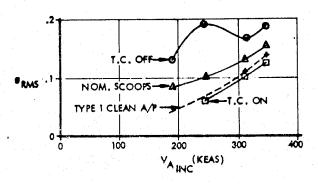


Figure 16. 747 cockpit lateral response accelerations for various flight configurations.